

Work Order ID 114453

March-05-14 1:05:05 PM

*Log March 17*

\*114453\*

Page 1

Item ID: D206-648-013

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Ground Handling Wheel Modification

Start Date: 3/05/14

Start Qty: 4.00

\*4\*

Cust Item ID:

Required Date: 3/14/14

Req'd Qty: 4.00

\*4\*

Customer:

Reference:

Approvals:

Process Plan: *✓*

Date:

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D206-648

Rev B

*\* SP*

*ML514-03-16*

100

Document Control

0.00

\*100\*

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D206-648-013  
CHG002

DAS  
31  
9-89

*14-03-17*

*4x*

*(4)*

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

*4x*

*14-3-17*

DAS  
26  
9-89

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control

DAS  
31  
9-89

*14-03-17*

*4x*

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**\*114453\***

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Item ID: D206-648-013

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Ground Handling Wheel Modification

Start Date: 3/05/14 Start Qty: 4.00 **\*4\***

Cust Item ID:

Required Date: 3/14/14 Req'd Qty: 4.00 **\*4\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-648-013								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

MAR 17 2014

06  
9-89

MLJ 14-03-17

MLJ 14-03-17



# Picklist Print

March-05-14 1:05:04 PM

Page 1

Work Order ID: 114453

**\*114453\***

Parent Item: D206-648-013

**\*D206-648-013\***

Parent Item Name: Ground Handling Wheel Modification

Start Date: 3/05/14

Required Date: 3/14/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A05.09.23New issueKJ/JLM  
IPP Rev:B 07-12-05 ECN 1080p DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2652		Manufactured	No			110	Each	1,327.000	8 !	32			
<b>*D2652*</b>													
Bushing													

DAS 26 9-89  
DAS 26 9-89

## Location

## Loc Qty

## Loc Code

FG	44	
31985	44	
ST014	1283	
103022	82	
103643	201	
110800	200	
113196	400	
113796	400	

32 x

D3414-041

Manufactured No

110 Each

1.0000

2

8

**\*D3414-041\***

Lug

\*\*

B106451 3x

DAS 26 9-89

## Location

## Loc Qty

## Loc Code

ST470	1	
108853	1	


AN3C37A

Purchased

No

110 Each

67.0000

4

16

**\*AN3C37A\***

BOLT

\*\*

14-3-7

DAS 26 9-89

## Location

## Loc Qty

## Loc Code

ST353	67	
M124131	1	
M127823	66	

16x

DAS 31 9-89

DAS 32 9-89

DAS 06 9-89

# Picklist Print

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Work Order ID: 114453

**\*114453\***

Parent Item: D206-648-013

**\*D206-648-013\***

Parent Item Name: Ground Handling Wheel Modification

NAS1149C0363R

Purchased

No

110

Each

**\*NAS1149C0363R\***

Washer

DAS  
31  
9-89

## Location

## Loc Qty

FP001	698
114742	698
ST292	278
122441	278

MS21043-3

Purchased

No

110

Each

**\*MS21043-3\***

Nut

DAS  
31  
9-89

## Location

## Loc Qty

FG	80
103691	80
ST315	264
124555	59
m126741	205

Start Date: 3/05/14

Required Date: 3/14/14

Start Qty: 4.00

Required Qty: 4.00

976.0000

16

\*\*

DAS  
26  
9-89

## Loc Code

344.0000

4 - 16

\*\*

DAS  
26  
9-89

## Loc Code

March-05-14 1:05:05 PM

Shop Packet Print

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FOR INSTALLATION INSTRUCTIONS/REQUIREMENTS AND TECHNICAL INFORMATION SEE APPLICABLE  
DART INSTALLATION INSTRUCTIONS.

# REFERENCE ONLY

MAR 17 2014

DAS  
31  
9-89

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D206-648-011	GROUND HANDLING KIT
	X	D206-648-013	GROUND HANDLING KIT
8	8	D2652	BUSHING
2		D2659	GHW LUG
	2	D3414-041	LUG ASSEMBLY
4		AN3-37A	BOLT
	4	AN3C37A	BOLT
	4	AN960C10	WASHER
4		AN960JD10	WASHER
4		MS21042-3	NUT (OR MS21042L3)
	4	MS21043-3	NUT

RELEASED  
09/02/16

B	INSTALLATION AND WEIGHT AND BALANCE INFORMATION TRANSFERRED TO DART INSTALLATION INSTRUCTIONS D206-642. ALL HARDWARE UPDATED TO SS HARDWARE.		AJS	08.09.24
A	NEW ISSUE		JB	97.11.03
REV.	DESCRIPTION		BY	DATE
DESIGN	JB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. B	
MFG. APPR.	N/A	D206-648	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		GND HANDLING WHEEL (GHW) INSTL	NONE	
DATE	08.09.24		<small>COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	